



**Steel Construction Certification Scheme Limited**

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## **Welding Certificate**

### **2273 – CPR – 0515 – WC**

In compliance with BS EN 1090-1:2009+A1:2011, table B.1, the following has been stated:  
This Welding Certificate is an annex to the Certificate of the Factory Production Control (FPC) 2273 – CPR – 0515.  
This Welding Certificate is only valid in conjunction with the aforementioned Certificate in the scope of the Regulation (UK) Statutory Instrument 2019 No 465 of the United Kingdom Parliament (The Construction Products (Amendment etc.) (EU Exit) Regulation 2019) and the Construction Products (Amendment etc.) (EU Exit) Regulations 2020.,

<b>Manufacturer</b>	<b>Springfield Pressings Ltd</b>
<b>Facilities of the Manufacturer</b>	378 Thurmaston Boulevard, Leicester, Leicestershire, LE4 9LE 161A Barkby Road, Leicester, Leicestershire, LE4 9LX 1 Highmeres Road, Leicester, LE4 9LZ
<b>Standard</b>	<b>BS EN 1090-2: 2018 and BS EN 1090-3:2019</b>
<b>Execution Class</b>	up to <b>EXC 2</b> according to BS EN 1090-2:2018
<b>Welding Process(es)</b>	141 – TIG welding with solid filler material 135 – MAG welding with solid wire electrode
<b>Base Material(s)</b>	1.4301 (X5CrNi18-10), 1.4307 (X2CrNi18-9), 1.4401 (X5CrNiMo17-12-2) 1.4404 (X2CrNiMo17-12-2) in accordance with BS EN 10088-2 EN AW-5083 and EN AW-6082 according to BS EN 573-3 Up to and including S355J2 in accordance with BS EN 10025-2 Up to and including S355J2H in accordance with BS EN 10210-1 Up to and including S355J2H in accordance with BS EN 10219-
<b>Responsible Welding Coordinator</b>	Darrel Ingham – SCCS competency assessed (up to and including EXC 2)
<b>Alternate</b>	n/a
<b>Attestation</b>	This certificate attests that all procedures for the execution and surveillance of welding works in connection with <b>BS EN 1090-1:2009+A1:2011</b> implemented.
<b>Date of first issue</b>	<b>February 2016</b>
<b>Date of this issue</b>	<b>24 March 2021</b>
<b>Date of expiry</b>	<b>09 February 2024</b>
<b>Validity Period</b>	This certificate will remain valid as long as neither the designated standard, the construction product, the AVCP methods, nor the manufacturing conditions in the plant are modified significantly, unless suspended or withdrawn by the approved factory production control certification body. This will be monitored regularly by Steel Construction Certification Scheme Ltd. Further clarification regarding the scope of this certificate and the applicability of the relevant UK designated standards requirements (see certificate of Factory Production Control) may be obtained by consulting Steel Construction Certification Scheme Ltd.

To confirm the validity of this certificate, please click on the link at [www.steelcertification.co.uk](http://www.steelcertification.co.uk)

**Chairman:**  
Dr S Pike  
MIMMM C.Eng

**Director of Certification:**  
SL Blackman  
Dip NEBOSH Env Dip NEBOSH CMIOASH ACQI